LIBRARY POST PROCESSOR INSTALL

CAD/CAM CONSULTING SERVICES INC.
SALES • SERVICE • SUPPORT

Account creation and linking are required to access the Tech Exchange.

Please visit https://irp.cdn-website.com/d0d2c2e0/files/uploaded/Mastercam.com-Account-Registration-and-Linking-Instructions.pdf **if you have not completed these steps.**

1. Go to **www.mastercam.com** Login on the top right corner, your information should already be saved in the window.

2. Select Communities on the top right of the screen then Tech Exchange from the drop down.
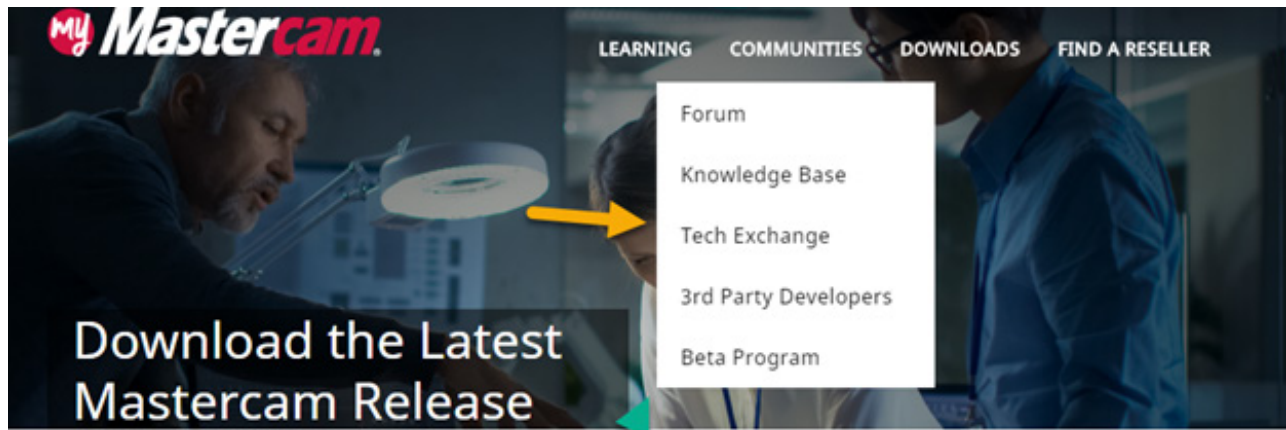
3. Once in the Tech Exchange you can search for a specific post processor with keyword or by type from the Product list.

4. Once you have found the post you would like to download, click the red bar below the post processor. See below:

Generic Fadal Format_2 4X Mill.pst

Files included in package:

- GENERIC FADAL FORMAT_2 4X MILL.MCAM-CONTROL

- GENERIC FADAL FORMAT_2 4X MILL.MCAM-MMD

- GENERIC FADAL FORMAT_2 4X MILL MM.MCAM-MMD

- Generic Fadal Format_2 4X Mill.pst

CNC Post Revision: 25.80

Machine Name: Generic Fadal

Control Name: Fadal (Format 2)

Description: Generic 4 Axis Mill Post

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Files available for download:

GENERIC FADAL FORMAT_2 4X MILL.MCAM-CONTENT

5. Double click the mcam-content file. Mastercam (version) will launch and all related post processor file will be automatically saved in the **DEFAULT** location. Default folders listed below for reference.

Mill Posts

.mcam-mmd and .mcam-control files to C:\Users\Public\Documents\shared Mcam(version)\cnc_machines>directory.

.pst and .psb files to C:\Users\Public\Documents\shared Mcam(version)\mill\posts> directory.

Lathe Posts

.mcam-lmd and .mcam-control files to C:\Users\Public\Documents\shared Mcam(version)\cnc_machines>directory.

.pst and .psb files to C:\Users\Public\Documents\shared Mcam(version)\lathe\posts> directory.
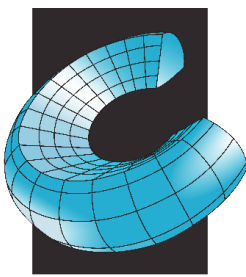
Router Posts

.mcam-rmd and .mcam-control files to C:\Users\Public\Documents\shared Mcam(version)\cnc_machines>directory.

.pst and .psb files to C:\Users\Public\Documents\shared Mcam(version)\shared\router\posts> directory.
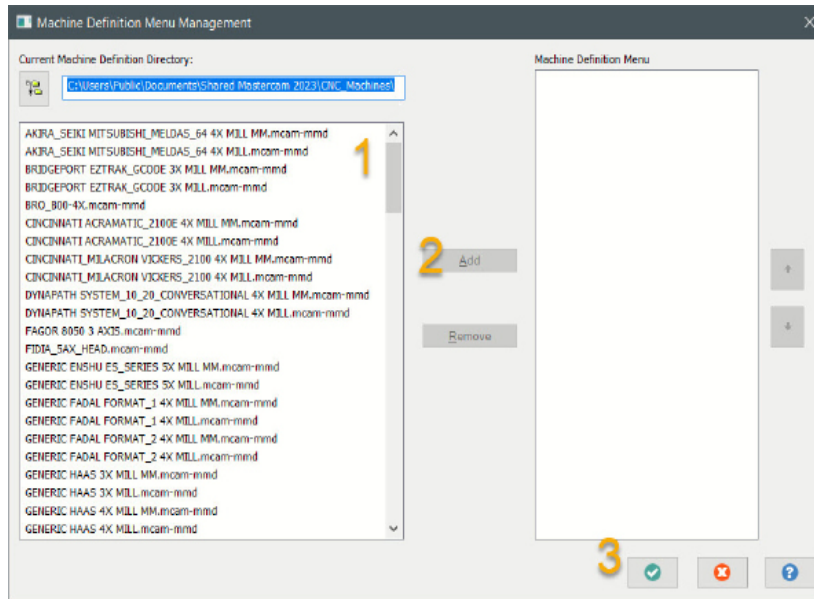
Wire Posts

.mcam-wmd and .mcam-control files to C:\Users\Public\Documents\shared Mcam(version)\cnc_machines>directory.

.pst and .psb files to C:\Users\Public\Documents\shared Mcam(version)shared\wire\posts> directory
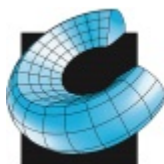
6. After the post processor is installed you will need to add it to your machine dropdown. Machine> Mill (or Lathe, Wire, Router)> Manage List>Highlight post >Add.

7. Post processor is now available to use.